

# ULTRACAPACITORS IN ELECTRIC VEHICLES

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## **Abstract:**

It's all about saving money, protecting the environment, and preventing fossil fuels from being depleted forever. Charging at home, at work, and in public places is a crucial factor in promoting the use of electric vehicles because of its convenience and flexibility. When it comes to conventional vehicles, there's been a lot of buzz around a study published in Nature that polled Californian EV owners and found that one in five switched back to internal combustion after having a terrible electric experience. They didn't want to have to deal with the trouble of billing. Ultra Capacitor technologies and their appropriateness for usage in a wide range of Electric Vehicles are our emphasis in this regard. Like a battery, an

Ultra-Capacitor (also known as a Super Capacitor) is a mechanism of storing and discharging Electricity. With ultra capacitors, charging can be completed in minutes rather than hours. In electric vehicle (EV) applications, ultra-capacitors are a great complement to batteries.

## **I. Introduction:**

"Industry 4.0" technologies are helping to usher in the fourth industrial revolution. The introduction of numerical technologies has made sensors more inexpensive, smaller, more networked, and more capable of storing data. If put on equipment, a vast amount of data can be gathered and used to improve production processes. In order to make "smart factories" run more efficiently, researchers are focusing on IoT, 3D printing, VR, big

data, AI, and collaborative robotics. Environmental sustainability and resource efficiency are at the core of Industry 4.0's objectives. Because of this, the use of fossil fuels in manufacturing is becoming more limited or even forbidden. Forklift trucks, for example, can benefit from the usage of electrical power sources. Heavy lifting is made easier using forklifts, which are a common sight in factories and warehouses. They've been around since the late 1800s, when companies were expanding in both directions. For both driving and lifting in both indoor and outdoor environments, they include a powertrain system. Forklifts powered by LPG, diesel, or electricity can all be grouped together. In addition to their extended life and great torque, diesel forklifts have numerous other advantages. Industrial 4.0 mandates zero-emissions for all indoor applications and components. Electric forklifts have become increasingly popular in recent years because of this. They feature a high torque, low speed, and minimal noise pollution because of the electric motor. The charging time, on the other hand, is a serious concern. Recharging for numerous hours is not an option; you'll have to buy some brand-new batteries in its stead. Lead-acid batteries are often used in electric forklifts because of their low cost. There are some downsides to this method, including deep

discharge, which is critical to the battery's lifespan. Due of their size and cost, lead-acid batteries have been used in forklifts for many years to keep the vehicle's centre of gravity balanced during lifts. In terms of energy density, power discharge, cycle life, and charging, lithium-ion batteries continue to outperform lead-acid batteries despite lower pricing. Lithium-ion batteries, found in forklifts made by companies like Jung Heinrich and EP Equipment, allow for rapid recharging (2.5 h instead of 10 h with lead-acid batteries). Because of their better features, lithium-ion batteries require less maintenance and last longer. Because of these features, even though lithium-ion batteries are still more expensive than lead-acid batteries, their total cost of ownership (TCO) is superior.. In order to meet battery weight requirements, the simple answer is to add ballasts to the battery itself. Because of this, forklifts generate a lot of heat during typical operations, which is often dissipated as braking power. In addition, energy can be generated by reducing the load. One method would be to recharge the battery while braking and lowering the vehicle. In addition to reducing battery life and increasing battery heat, this is a bad way to consume batteries. As a possible solution, a hybrid energy storage system (HESS) incorporating high-energy lithium-ion batteries and supercapacitors is

proposed (SC). It was suggested that a lithium-ion supercapacitor hybrid could be a viable choice when it comes to battery size and output. By combining components with high specific energy and high specific power, a hybrid electric source is created. Supercapacitors are utilised as buffers to aid the battery. By reducing the battery's ability to tolerate high power peaks or rapid charging/discharging, the battery's general health and lifespan are improved. To maximise power recovery during braking phases, supercapacitors can be used.

In the technical literature, battery management systems (BMSs) for battery cells and converter topologies are available. The circuit complexity, speed of balancing, voltage/current stress across devices, system efficiency balance, size, and cost of the BMSs were all compared. This is what happened. The various drive topologies were compared based on the complexity of the converter design and control system, output voltages and current harmonics, blocking voltage of each semiconductor switch, switching losses, and fault tolerance capabilities. The dc link in the traction inverter of battery EVs typically requires a series connection of battery cells. Due to variations in leakage currents, temperature and internal impedances, charge storage capacities, and

chemical properties of the cells themselves, a voltage imbalance is created when the battery is repeatedly charged and discharged. When the voltage is out of whack, battery cells eventually degrade and lose their usefulness. As a result, battery packs have been fitted with battery management systems (BMSs). The battery management system (BMS) relies heavily on SOC (Status of Charge) as a key metric for determining the current status of the battery. When the SOC is uniformly distributed among cells, the damage to cells is minimised. You can use both passive and active charge balancing methods to maintain the health of your battery. Passive BMSs use external passive resistors to drain excess energy from cells with greater SOC. There are two types of fixed-value and variable-value passive BMS resistors. Active BMSs transfer surplus energy from cells with higher SOC to cells with lower SOC. There are a variety of active elements used to transfer energy between cells in an active BMS topology, including as capacitors, inductors, and transformers. Passive BMSs are less expensive and require fewer additional components to implement than active BMSs, which are more expensive. In order to accomplish equalisation, all additional energy must be dissipated across balancing resistors. There is a higher cost and complexity associated with

an active BMS, but it has a higher balancing rate and efficiency. There are a variety of passive and active BMSs, as well as their basic principles of functioning and the advantages and disadvantages of each. A converter-based BMS is a battery management system that relies on a power converter. Subcategories include the buck/boost (BBC) and full bridge converters, as well as the quasi-resonant (QR) and ramp (RC) and flyback (FbC) approaches (FBC). Because of this, the BMS is expensive and difficult to implement.

## II. literature survey:

### **Andrew Burke\*, Marshall Miller” The power capability of ultracapacitors and lithium batteries for electric and hybrid vehicle applications”**

With regard to battery and ultracapacitor (electrochemical capacitor), the literature is rife with conflicting information. This project's primary objective is to dispel any ambiguity. UC Davis uses the pulse energy efficiency approach, the USABC's min/max method, and matched impedance power to determine a device's maximum power capacity. Battery and ultracapacitor power capabilities can be deduced even if the resistance and open-circuit voltage are properly characterised.  $EF = 90\text{--}95\%$  is a lower number than the other two methods,

which produce EF values of 70–75%. Batteries with higher power densities than 95 percent efficiency can be used in hybrid and battery electric vehicles since the peak power of the driveline is less frequently used and thus charge/discharge efficiency is not as important. When used in certain circumstances, the battery's usable power density can be comparable to that of an ultracapacitor. It is necessary to test the devices for resistance and assess the power they can supply appropriately if they are to be utilised in high-power applications.

### **Andrew Burke Hengbing Zhao” Applications of Supercapacitors in Electric and Hybrid Vehicles”**

With regard to electric cars, this research examines the use of supercapacitors (electrochemical capacitors) instead of batteries or in conjunction with them. Consideration is given to all types of vehicles, including fuel cell and hybrid vehicles (HEV and PHEV). A portion of the study investigates the performance of advanced devices based on data from commercial and prototype devices at the University of California, Davis. In autos, supercapacitors can be employed in a variety of ways. According to simulations, supercapacitors could replace lithium batteries in hybrid cars and work in conjunction with improved batteries in plug-in electric cars. In all conditions, the

vehicles using supercapacitors performed as well as or better than those using batteries, and they were more efficient overall.. The costs of supercapacitors and lithium batteries were compared in a quick manner. The price of supercapacitors must fall to between .5 cents and a penny because the energy contained in capacitors is less than a tenth of that in batteries for hybrid applications. High-power batteries and capacitors can compete with them at a cost of \$500 to 700 per kWh. Capacitors could also have a life duration comparable to that of hybrid vehicles.

**Mustafa Ergin ,Sahin 1,\* , Frede Blaabjerg 2 and Ariya Sangwongwanich 2” A Comprehensive Review on Supercapacitor Applications and Developments”**

The storage of massive amounts of energy is a major problem for the generating of electricity. For a long time now, researchers have been working to increase energy storage and efficiency. A number of new materials and techniques for storing significant amounts of energy have recently been developed by scientists. New advancements in renewable energy and electric automobile technologies are igniting this new wave of research. Scientists and manufacturers have recently offered the supercapacitor (SC) as an alternating or hybrid storage device. The

purpose of this essay is to take a close look at the current state of SC applications and the technology that support them. The first step was to perform a thorough literature review. Researchers in this study examined the prior results of SCs. Detailed descriptions of the SC's structure, operating principle, and materials are provided so that they can be analysed more effectively. SCs' pros and cons, market profile, and new technologies with manufacturing companies are all studied to provide a techno-economic analysis. This study focuses on electric vehicles, power systems, hybrid systems that include renewable energy sources, and other SC applications. Testing for charge and discharge is also included in the SC design principles. It is necessary to look at the other components and their costs while developing a high-power density module.

Andrew Burke is a well-known figure in the

Cars with hybrid or electric powertrains can benefit from ultracapacitor technology.

Research in this study evaluates the present state of the art of ultracapacitor technologies and their suitability for use with electric and hybrid driveline systems of various vehicle classes, including hybrids, electrics, and plug-ins. It is critical to precisely evaluate the energy

storage and power requirements before choosing whether or not ultracapacitors are suitable for a certain automotive application. The most significant considerations for hybrid-electric vehicles are their useable energy and maximum pulse power with excellent efficiency. That carbon ultracapacitors can be used to design vehicles that improve fuel economy on all driving cycles, as well as that the cost of ultracapacitors can be competitive with lithium-ion batteries for high volume production and carbon prices less than \$20/kg for high-volume production, is shown in this paper. Carbon/carbon devices in micro-hybrids have various advantages, including the potential to operate the engine at its optimal efficiency with only a 6 kW electric motor. Ultracapacitors have been able to achieve significant fuel efficiency increases in transit buses and passenger vehicles that would not have been possible with traditional batteries. The specific advantages of ultracapacitor utilisation in fuel cell cars make it possible that these vehicles can use ultracapacitors without interface electronics. In the lab and on the field, hybrid carbon devices have demonstrated energy density of 12 Wh/kg and high-efficiency power density of around 1000 W/kg. Because of their higher energy density than carbon/carbon devices, simulations using these devices have

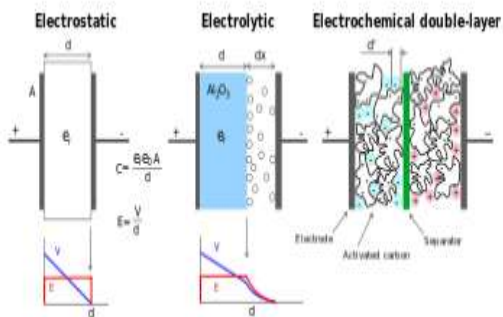
shown that they need to be given more power in order to fully utilise their higher energy density. The development of advanced batteries ( $\text{Wh/kg} > 200$ ) based on energy storage system considerations, such as ultracapacitors and advanced batteries, is expected to be beneficial in the future. Even with upgraded batteries, plug-in hybrids with high-power electric motors may struggle to keep the size and weight of the energy storage unit under control.

### **III. methodology:**

The electric double-layer capacitor (EDLC), also known as a supercondenser, electrochemical double-layer capacitor, or simply an ultracapacitor, is an electrochemical capacitor with a high energy density. Traditional electrolytic capacitors typically have a density that is hundreds of times lower than that of modern capacitors. Furthermore, EDLCs offer a higher power density than standard batteries or fuel cells. Typical capacitance values for Dcell-sized electrolytic capacitors are measured in the tens of millions of ohms. Two orders of magnitude improvement can be achieved with an EDLC of the same size, which is the case here. As recently as 2010, large double-layer capacitors with capacities of up to 5,000 farads were available. Rapid charging lithium-titanate batteries, on the other hand, currently have an energy



density of 85Wh/kg at ambient temperature, while EDLC has 30Wh/kg (0.1 MJ/kg).



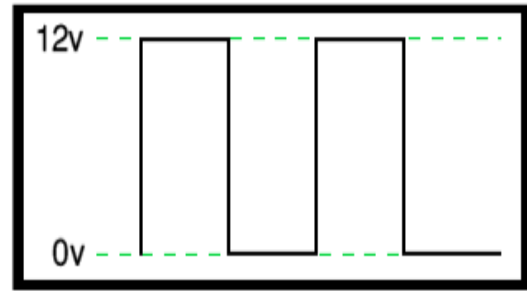
Three capacitor schematics are compared side by side. The "standard," "electrolytic," and "double-layer" electric capacitors are the three types of capacitors. In a conventional capacitor, energy is stored by removing charge carriers, such as electrons, from one metal plate and depositing them on another. Because of the charge separation, an external circuit can utilise this potential as a source of power. As the stored charge and the potential difference between the plates increase, the total amount of energy that can be stored in this manner increases. Not their size or distance or material properties but dielectric breakdown between plates confines the potential between them, determining how much charge may be stored per unit voltage. The dielectric determines the capacitance's voltage. A higher energy density can be produced for a given capacitance size by optimising the

material. There are no conventional dielectrics for EDLCs. Virtual plates, which are two layers of the same substrate instead of two separate plates separated by an insulator, are used in these capacitors instead of physical plates. Despite the layers' vanishingly small physical separation (on the scale of nanometers), the properties of the so-called "electrical double layer electrochemical" allow for effective charge separation. Due to the lack of a thick dielectric layer and the porosity of the material used, high capacitances can be attained in practical-sized units. The conductivity of each layer of an electrical double layer is extremely high, yet the physics of the interface prevents any significant current from flowing across the layers. To accommodate higher voltages, higher-voltage double-layer capacitors must be made up of matched individual EDLCs, similar to series-connected cells in higher-voltage batteries. While EDLCs have a higher power density, batteries have a lower power density than that. Energy may be transmitted more quickly to the load with a higher power density. Battery charging and discharging times are long due to the high mobility of charge carriers in a liquid electrolyte. Capacitors' charge and discharge rates are often limited by the pace at which the electrodes are heated by the current flowing through them. It's

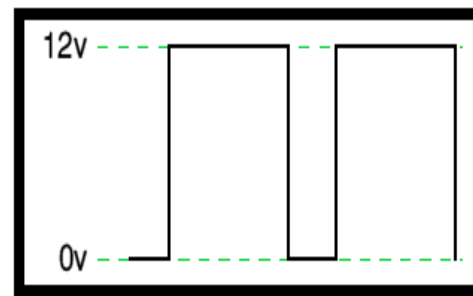
possible that EDLCs have a power density of 10 to 100 times larger than a normal battery, but their energy density is only approximately 10 times greater. In situations where neither long-term energy storage nor short-term power requirements are paramount, their adaptability makes them an excellent alternative. The use of super capacitors has both advantages and disadvantages as compared to the use of batteries.

#### WIDTH MODULATION OF THE PULSES (PWM)

Pulse width modulation (PWM) is the most efficient method of switching the solar system controller's power devices and ensuring consistent battery charge (PWM). Solar array current is controlled by PWM so that it changes according to the battery's condition and the rate at which it recharges. As an example, imagine a voltage waveform like this: every second, it cycles between zero and 12 volts and back again. This means that any "suitable" device attached to its output will presume that it is receiving 6 volts, or exactly half of 12 volts, because the voltage is always 12 volts. Simply modifying the positive pulse width can change the "average" voltage.



This is similar to how it works in a circuit where the average voltage is 3/4 of 12V (or 9V) for three times as long as it is at 0V - or 9V for 25 percent as long as it is at 0V, as shown below.



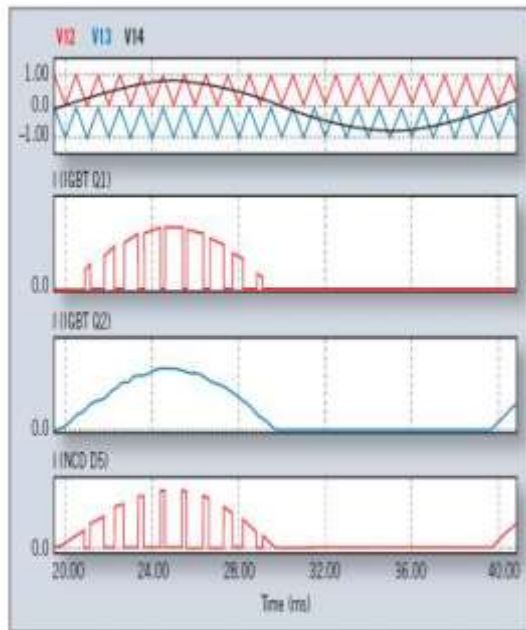
Solar array current is controlled by PWM so that it changes according to the battery's condition and the rate at which it recharges. As an example, imagine a voltage waveform like this: every second, it cycles between zero and 12 volts and back again.

#### THREE-LEVEL INVERTER BENEFITS:

Carriers above and below zero are in phase opposition dispositions (POD), in which they are 180 degrees out of phase. Phase alignment (PD), where all carriers are in phase over the whole band. For the line-to-line output voltage, the PD method is the



most common because it provides the lowest harmonic distortion IGBT and NCD current profiles are depicted in the picture below, together with triangular carriers.



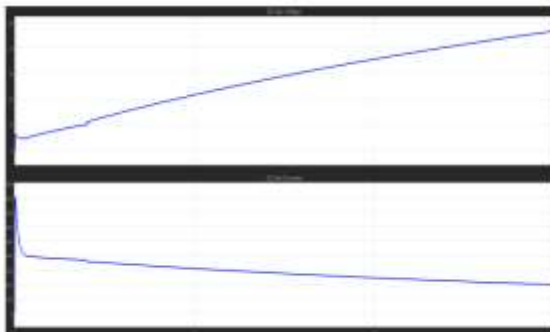
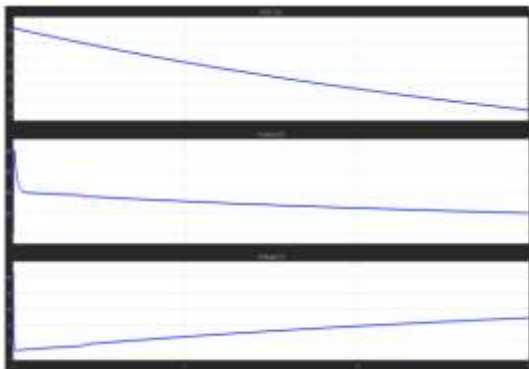
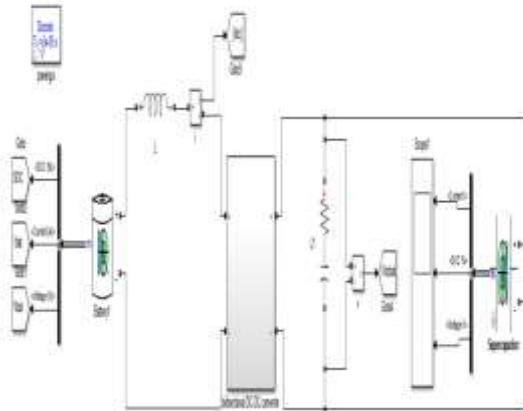
In comparison to a two-level inverter, the circuitry of a three-level inverter looks to be extremely sophisticated. Three-level inverters are strongly recommended because of their technical and economic advantages. An IGBT in a three-level inverter has a lower reverse-blocking voltage than a single-level inverter: 600 V as opposed to 1,200 V. It is common for 600-V processors to be faster and more compact than 1,200-V circuits. Due to lower switching losses and lower forward voltage drop in a three-level inverter, total losses per arm are 60 percent lower than in a two-level inverter. The switching losses in Q2 and Q3 are insignificant. They are

extremely low-current devices because the currents of Q1 and Q2 travel through them, and Q4 travels through it, and so on, and so on. Clamp diodes are responsible for carrying the entire load current.

As a starting point:

A driving cycle is a graphical representation of a car's speed in relation to the passage of time. A driver's actual actions are not reflected in the latter. For automotive usage in Europe, the NEDC driving cycle has been used since 2017. There is a wide range of speeds in transient driving, which is characterised by a wide range of driving situations and driver behaviour. A vehicle's performance, environment, and road conditions are all taken into consideration when determining a vehicle's range in terms of a driving cycle. FTP-75, ARTEMIS, and the Worldwide Harmonized Light Vehicles Test Procedure (WHVTP) driving cycles can be viewed online (WLTP.)

#### **Iv. Results:**



### Conclusion:

Battery and supercapacitor system sizing has been addressed in this research.. The balancing impact of a forklift is dependent on its entire weight, as opposed to automotive applications where the battery weight is minimised to the maximum practicable. No matter what type of battery or supercapacitor cells are used, simulations show that the HESS will always be lighter than the manufacturer's recommended lead-acid battery, even across a very wide operating range (12 h). lithium-ion technology's higher price tag is countered by its improved power performance, energy efficiency, and longer cycle life, charging time, and decreased maintenance requirements. When it comes to regenerative braking and lowering the car, a supercapacitor can also provide better performance. Energy management can reduce the RMS battery power by 10% compared to a single-source strategy, resulting in better battery ageing. An efficient energy management system is vital for extending the life of a battery. With hybridization, the forklift battery's total cost of ownership is lower than the lead-acid battery system now in use. In order to meet battery weight requirements, additional ballast might be added.

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